



SERVICE NOTE

EFFECT: ZAXXON UPRIGHT

NUMBER: 001 4-16-82

DUE TO THE ATTRACTIVE DESIGN OF THE ZAXXON JOYSTICK HANDLE, WE HAVE RECEIVED SEVERAL REPORTS OF THEM BEING REMOVED. AS A PRECAUTIONARY MEASURE, WE SUGGEST YOU TAKE THE FOLLOWING ACTIONS IMMEDIATELY:

1. REMOVE THE THREE ALLEN SCREWS FROM THE JOYSTICK AND CLEAN THE THREADED AREAS WITH LOCQUIC PRIMER "T" OR EQUIVALENT. A SUGGESTED METHOD IS TO SATURATE A Q-TIP WITH THE PRIMER "T" AND SWAB BOTH THREADED AREAS COMPLETELY. BLOW OFF THE EXCESS AND ALLOW TO DRY 3 TO 5 MINUTES.
2. COAT THE ENTIRE THREAD WITH LOCTITE 721 ADHESIVE/SEALANT OR EQUIVALENT. REINSTALL BACK IN THE HANDLE AND TORQUE TO A VALUE OF 50 INCH POUNDS.
3. APPLY SOME TYPE OF BLACK SEALING COMPOUND. WE SUGGEST DURO MUFFLER TAILPIPE SEALER. THIS WILL HIDE THE ALLEN SCREWS FROM VIEW BUT IS EASILY REMOVED WITH AN APPROPRIATE TOOL FOR SERVICING.

THESE MATERIALS ARE AVAILABLE AT A NOMINAL COST AT MOST HARDWARE OR AUTO PARTS STORES.

THIS IS AN INTERIM FIX. WE WILL BE PROVIDING TAMPER-PROOF SCREWS ON THIS JOYSTICK ON FUTURE SHIPMENTS.